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ELECTRON TRANSFER REACTIONS IN PULPING SYSTEMS **(111):** A STUDY OF STERIC EFFECTS IN LIGNIN MODEL/AQ REACTIONS

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ABSTRACT

The reactions of five β -aryl ether lignin model dimers with three anthrahydroquinone (AHQ) analogs have been studied. Some of the models and *AH(1* analogs have bulky substituents strategically located in positions which would possibly inhibit adduct reactions but not single electron transfer (SET) reactions. The fact that the model fragmentation efficiencies were the same for both sterically hindered and unhindered AHQ analogs indicates that the reaction mechanism cannot involve a rate determining adduct formation step. The results can be best explained either by an SET mechanism or a mechanism which involves quinonemethide generation as a slow step, followed by adduct, SET, or other steps. Placing methyl groups on the B-carbon of the models favored model fragmentation reactions by NaOH. The β -methyl group may be promoting fragmentation reaction rates and/or retarding the rates of competing side reactions, such as vinyl ether generation.

INTRODUCTION

The high efficiencies **of** anthraquinone (AQ)-based pulping systems may be related to a unique chemistry, namely, that involving single electron transfer (SET) reactions between anthrahydroquinone (AHQ) species and lignin quinonemethides (QMs).¹ Previous electrochemical studies have shown that such chemistry exists between AHQ radical anions (AHQ⁻) and lignin-model QMs in organic solvents at room temperature;² of course, these conditions are quite different from pulping conditons. This report deals with an

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attempt to find supporting evidence for the SET mechanism for model compound reactions under pulping-like conditions using steric effect arguments. A related study employing substituent electronic effect differences was inconclusive. 3

The SET mechanism involves transfer of an electron from *AHQ-2* to a quinonemethide, followed by fragmentation of the QM⁻ intermediate to phenolic ions and radicals, and finally a second electron transfer step (Eq. **1-3).** Although not shown, the transfer agent could also be *AHQ-* going to **A9** in steps **1** and **3.**

$$
AHQ^{-2} + QM \implies AHQ^2 + QM^2 \qquad (1)
$$
\n
$$
QM^2 \longrightarrow ArO^2 + Ar^1O^2 \qquad (2)
$$
\n
$$
AHQ^{-2} + ArO^2 \longrightarrow AHQ^2 + ArO^2 \qquad (3)
$$
\n
$$
HQ^{-2} + ArO^2 \longrightarrow AHQ^2 + ArO^2 \qquad (3)
$$

$$
QM \longrightarrow \text{ArO} \qquad + \qquad \text{Ar} \qquad \text{'O} \qquad (2)
$$

$$
AHQ^{-2} + ArO \longrightarrow AHQ^{2} + ArO
$$
 (3)

Our **work** is also related to establishing the validity of the "adduct" mechanism theory, the other major mechanism proposed for explaining AHQ-induced delignification reactions.¹ The adduct mechanism involves bond formation between C_{10} of AHQ⁻² and C_{α} of a QM, followed by rupture of the adduct to AQ and phenolic fragments $(Eq. 4 \text{ and } 5)$.
 $AHQ^{-2} + QM \implies QM-AHQ^{-2} \text{ (adduct)}$ (4)
 $QM-AHQ^{-2} \implies AQ + ArO^{-} + Ar'O^{-}$ (5) (Eq. *4* and *5).*

$$
A H Q^{-2} + Q M \quad \Longleftrightarrow \quad Q M - A H Q^{-2} \quad (adduct)
$$
 (4)

$$
QM=AHQ^{-2} \quad \longrightarrow \quad AQ + ArO^{-} + Ar'O^{-} \tag{5}
$$

Model fragmentation (and delignification) via an adduct mechanism should be adversely affected by bulky substituents near the sites of bond formation, namely C_{α} of the QM and C_{10} of the AHQ⁻². The approximately 1.6 Å bond distance⁴ for the C_{r} -C₁₀ bond of the adduct imposes a substantial steric strain between the **substituents** on the G_{α} - G_{β} bond. Although some crowded adducts are known,⁵ the difficulties in preparing such adducts (especially in an all aqueous medium¹) indicates that steric factors are important for obtaining high yields of adducts.

Single electron transfer reactions are **known** to proceed at astonishingly fast rates even across distances of **10 A** or greater.⁶ The SET reaction for AHQ⁻² and a lignin model (or

Figure 1. Sites of reaction between a hindered lignin model **Ql** and **1,4-dimethylanthrahydroquinone** dianion: *, adduct mechanism; *, SET mechanism.

lignin itself) probably will not require a specific orientation, as in the adduct case; the charge on AHQ^{-2} is spread throughout the molecule and theoretically electron transfer should be possible from any one of a number of sites. The transfer of an electron from any of the side rings of the **AHQ-2** to the ring portion of the QM should be possible (Fig. **1).**

Consequently, the steric requirements for the interaction of an AHQ^{-2} with a QM are substantially different for the adduct and SET mechanisms. These differences may or may not be apparent when comparing rates of reactions between models and *AHQ* derivatives having varying degrees of "bulkiness" because the QM/AHQ interactive step may or may not be the rate determining step. For most simple systems, **production** of QMs appears to be the rate determining step in lignin model fragmentation reaction^.^ **9'**

The relative energies for the QM/AHQ reactions and QM formation reactions are not **known;** however, Fig. 2 presents two of several possibilities for the energy requirements of adduct reactions. The energy needed to produce a QM may be significantly larger than the energy needed for subsequent steps (case **A),** and thus steric effect differences would not be observed from reaction rates of different AHQ derivatives with the same model. With moderate relative energy requirements for QM production, steric effects could possibly be observed between highly bulky reactants

Figure **2.** Hypothetical energy profiles for the reaction of *AHQ* analogs with a lignin quinonemethide via an adduct mechanism.

(case **B).** For SET reactions, steric effects should not exist, and thus reactions of a **QM** with different, but related, AHQ derivatives should occur at roughly the same rates.

There are **two** ways to study steric effects, and each has its shortcomings. One way is to place bulky groups on the *AHQ'2* reactant; however, the added substituents **may** not only affect size, but also SET ability and solubility of the molecule. The other way is to place bulky groups on the 6-carbon of related lignin models; however, the rates of QM generation may change, thus Interfering with the interpretation of steric effects. Both approaches have been studied.

The models we chose to study were free phenolic, β -aryl ethers **1A-1E.** In alkali at high temperatures, these compounds will provide the corresponding *QMs* **2A-E.** Three AHQ derivatives were also studied; these were *AHQ* itself, 2,3-dimethyl and *1,4* dimethyl AHQ (**3F-H**). The latter will have a larger steric inhibition to reaction (via an adduct mechanism) than the other two, which should be similar. Both methylated AHQ analogs should be similar in electronic effects, solubility, and electron donating ability. Based on room temperature polargraphic peak potentials, the methylated AHO^{-2} compounds should be slightly better than **~~9-2** in **SET** reactions. 8

If models **1A-lS** show the same fragmentation efficiency when reacted with catalysts 3F-8, steric effects are not important, meaning the mechanism of fragmentation is an SET-type or an adduct-type with a dominating QM formation step. If, however, the most hindered reactants lead to low levels of fragmentation, an adduct mechanism is indicated.

RESULTS

Synthesis, Reagent Generation and Analysis

The syntheses of models **1A-C** have already been reported.' Model **1D** was synthesized by the conversion of 4 to *5* to *6* to **7** and then NaBH₄ reduction of **7.** Model **1E** was synthesized by methylation of 7 to 8, followed by NaBHA reduction.

Our initial method for generating *AHQ-'* analogs in situ involved zinc reduction of **AQs 9F-8** in acetic acid to give diace-

tates **1OF-E,** which in turn could be hydrolyzed in alkali to give anthrahydroquinones 3F-H. The attractive feature of this procedure is that the hydrolysis of an *AHQ* diacetate should not generate any harmful by-products. Unfortunately, the procedure could not be used for the methylated anthraquinones **9G** and **E** because (a) the zinc reductions to diacetates **1OG** and **If** gave low yields, (b) the stability of diacetate **108** was poor, and (c) both methylated diacetates **1OG** and **H** were difficult to hydrolyze in water because of their low solubility.

Two other methods, dithionite reduction and glucose reduction, were investigated as ways to generate AHO^{-2} analogs from AQ compounds. Separate experiments¹⁰ showed that the glucose method was superior with the methylated AQ. For unsubstituted AHQ⁻², all three methods of generation worked well, providing the reducing agents were used in excess and allowed to react before reaching a high temperature where both glucose and dithionite are unstable to alkali.

A problem associated with the reductive procedures was to select an appropriate condition for the "control" degradation. The control degradation would represent the yield of model fragmentation in the absence of the AHQ species. Reducing agents glucose and dithionite cause some model fragmentation when used **in'** the absence of AQ. But how much of the reducing agent is available for reaction with the model if *AQ* is present?

Previous studies have demonstrated that adding glucose to a kraft degradation of a model had no effect.³ Electrochemical studies indicate that AQ is easier to reduce than a lignin model QM.² Based **on** these two observations, we assume that in a reaction **mix**ture of **AQ, QM,** and reducing agent, the latter will be principally consumed in reactions with **AQ,** generating AHQ-2 ions. **In** general, **AQ** and reducing agent were used in equivalent amounts and **in** a large excess relative to the model.

The key indicator of mdel fragmentation **is** formation of the C-phenol. Initially, we used a sensitive gas chromatography-mass spectroscopy **(GC-MS)** selective **ion** monitoring (SIM) technique which compared molecular ion signals of the liberated phenol, underivatized or methylated,³ to a deuterated version of the phenol, added as an internal standard. 11 Later studies employed derivatization by methylation, p-isopropyl phenol as an internal standard (IS) after reaction, and GC analysis. $³$ </sup>

Peculiarities in Model Degradations

Guaiacol **(11)** yields from degradations of the simplest, least hindered model lA in the presence of alkali and AHQ at 150°C were dependent on whether guaiacol-3,5-d₂ IS (12) was added before or after the reaction and how much IS was present during the degradation. Guaiacol yields as high as 170% were observed **on** occasion. These yield variations appear to be related to secondary reactions **of** 4-vinylguaiacol **(131,** the other fragment produced **in** the degradations of **1A.** The yields of 4-vinylguaiacol were always much less than those of guaiacol; in theory, the yields should be the same.

Stability checks showed that the combination of 4-vinylguaiacol and AHQ/AQ causes guaiacol to be lost under degradation conditions (150"C, aqueous alkali). Apparently, 4-vinylguaiacol underwent polymerization reactions (possibly radically induced by AHQ species) which incorporated some guaiacol. Model **1A** degradations which were done **in** the presence of deuterated guaiacol IS probably consumed the IS in preference to liberated guaiacol because of the initial large difference in concentrations. This gave rise to the apparent (liberated) guaiacol yields **in** excess of **100%** and a large scatter in the reproducibility.

If an **IS** was added during the work-up of degradation reactions of 1A and great care was taken to handle all samples alike, the observed yields were generally below 100%. The reproducibility was still poor, as shown in Table 1; the underlined data, obtained from one experiment, show one trend at **20** min and a different trend at *40* min. Occasionally, the yields were less at the longer reaction times; behavior of this type has been observed in some similarly related models.³ Because of these problems, model 1A was not considered suitable for these studies.

TABLE 1

Guaiacol Yields from the Degradation of Model **lAa**

aAll degradations were performed under oxygen-free conditions in sealed pressure vessels at 150°C in the presence of *25* equiv. of NaOH. Additive levels were 5 equiv. based on the model. bAnalysis by GC after methylation; isopropylphenol **IS.**

CMultiple numbers mean duplicates or triplicates done on different days, but using the same procedures and conditions.

Figure 3. The variation **in** guaiacol yield with time for model **1C** in 75% DMSO at **153" in** the presence *of* hydroxide, *0,* and additives: *AHQ,* **A;** 2,3-dimethyl-AHQ,n .

Fortunately, this yield problem appeared to be confined only to the one model. Stability checks established that guaiacol was not lost under degradation conditions in the presence of isoeugenol **(14)** and **AHQ/AQ.** Isoeugenol is the by-product fragment obtained in the degradation of the 6-methyl models **18** and **1E** in the presence of AHQ. The yield of isoeugenol is close to that of guaiacol, meaning the former does not readily polymerize under the conditions employed. Two of the models, **ID** and **lE,** give rise to 4-methylsyringol **(15)** as a primary fragmentation product; this phenol should be stable to the conditions because all of its reactive (ortho and para) sites are blocked by substituents.

One other model, the 6,B-dimethyl model **lC,** had only limited utility. Unlike the other models, the fragmentation efficiency of **1C was** not influenced by the presence of AHQ or AHQ analogs in either 50% aqueous dioxane or **75%** DMSO (Fig. **3).**

We interpret this behavior as an indication that the rate of the typical alkali induced fragmentation pathway (Scheme 1, path a) is favored due to relief of steric strain and/or that the rate of quinonemethide formation (Scheme 1, path b) **Is** retarded due to severe internal strain. The quinonemethide **(2C),** which is a prerequisite for additive induced fragmentacion reactions, is apparently not **so** strained that its formation is totally inhibited. Treatment of 1C in CDCl₃ with BrSiMe₃/Na₂CO₃ gave what appears (by 'H-NMR)¹² to be a mixture of syn and anti isomers of QM 2C.

The peculiarities associated with the degradations of the nonmethyl and 6,6-dimethyl models **1A** and **1C** in the presence of AHQ prevented a direct comparison of additive effects in the **LA-C** homologous series. **A** comparison of the series was possible in the case of NaOH induced fragmentation reactions; this will be discussed later. [The loss of guaiacol due to competing side reactions of 4-vinylguaiacol appears to be a problem only when AHQ is present.]

Model Degradation in the Presence of Different Additives

The effect of changing the steric congestion in the AHQ re-

Scheme 1. **Possible Fragmentation** Reactions of Model **1C**

actant was examined with several models and several solvent systems. Our most consistent results involved the reactions of the mono-6-methyl guaiacyl model **(IB);** an example **is** shown in Table 2. In essence, there were **no** real differences **In** the efficiencies **of** the methylated **AHQs** and unsubstituted *AHQ.* The values for the 1,4-dimethyl reactant appeared slighly lower than the others; this may reflect a lower concentration of this reactant, since 1,4-dimethyl *AHQ* **has** the lowest solubility.10

As can be seen from the table, glucose by itself in aqueous alkali caused a significant amount of fragmentation. This "glucose effect" has **been** observed in other model degradations as well.^{3,13} With the mono-ß-methyl syringyl model (1E) the glucose effect was quite large **and** approached that of the *AHQ* additives (Table 3).

TABLE 2

Guaiacol Yields from Degradations of Model 1B^a

a, Csee Table 1 footnotes.

bAnalysis by **SIH GC-MS** of methylated samples containing guaiacol-d₂ internal standard and using standard response curves.

Degradation reactions **of** the simple 6-syringyl model **(1D)** in water at 150°C, with analysis by methylation and GC, gave the results shown in Table *4.* Over twenty direct comparisons of additive effects on the fragmentation of model **1D** have been done. In these experiments the reaction time, the solvent composition, and the methods of analyses and AHQ generation were varied; an example comparing solvent composition effects is shown in Fig. 4.

TABLE **3**

4-Methylsyringol Yields from Degradations of Model **IF?**

a, bsee Table 1 footnotes.

Figure 4. Relative comparison of 4-methylsyringol (15) yields from degradations of model **1E** at **150'C for 30** min (mid-line) and 60 **min** (top) as a function of solvent composition. All **runs** have *5* equiv. of glucose and *25* equiv. of NaOH per equiv. of model and all but the control have 5 equiv. of the indicated additives. Analysis **was** performed by GC-MS SIM with **16** as an internal standard.

TABLE 4

4-Methylsyringol Yields from Degradations of Model **lDa**

a, b, c_{See} Table 1 footnotes.

TABLE 5

Guaiacol Yields from Degradations of Models **1A-C** in Aqueous NaOH (67 Equiv.) at 150°C

While the absolute values of the yields varied with these changes, the ovemhelming conclusions were that: (a) both methylated AHQ analogs caused essentially the same degree of fragmentation as AHQ, (b) AHQ and its analogs are more effective than glucose, and (c) alkali alone is poor for fragmenting the model.

Multiple experiments were done with each of the models. The data in the tables represent only about a tenth of the experiments performed. For example, while the data in Table **3** may imply that 1,4-dimethyl AHQ **(38)** is slightly inferior to the other AHQ analogs for fragmenting model **1K** in water, the 1,4-dimethyl AHQ outperformed 2,3-dimethyl AHQ **(36)** in **819** and simple AHQ in *719* comparative degradations which employed mixed solvent systems - **12.5** to 25% dioxane or DMSO.

Mixed solvent systems should help to minimize solubility differences. Some caution needs to be applied, however, when interpreting data from degradations done in mixed solvent systems since **DMSO** itself promotes model fragmentation,14 ***15** and high levels of dioxane cause phase separation.¹⁶

Comparative Degradations of the Different Models

Previous studies have shown that the extent of fragmentation of a lignin model by NaOH is dependent on the structure of the **B-**

Scheme **2.** Competing Reactions of the **Lignin** Model Compounds

phenoxy leaving group and the level of base used.³ Another factor appears to be the nature of the side chain on the model $-$ whether c_{β} is protonated or methylated. The more c_{β} -methyl groups that are present, the more prone the model is to fragmentation in NaOH. This is seen by comparing the "control" yields in Tables *2* and 3 and the data of Table *5.*

Several explanations of the C_B-methyl effect appear plausible. First, added methyl groups increase the model's crowding and, thus, provide the impetus for fragmentation reactions which would relieve strain. Second, if β -aryl ether cleavages occur partially by an S_N1 mechanism, methyl groups at C_8 would help stabilize the resulting C_B-cation. Finally, methyl groups at C_R could alter the balance between fragmentation and competing vinyl ether product

formation (Scheme 2). Analysis of product mixtures showed a trend which has been observed before, 17 namely that vinyl ethers were produced in significant amounts in NaOH model degradations and only low levels in the NaOH/additive degradations.

Vinyl ether formation is blocked when there are two C_8 -methyl groups. With one B-methyl group, vinyl ether formation could be retarded by **(1)** decreasing the level of quinonemethides in the medium, **(2)** decreasing the level of **%-H** abstraction due to a steric hindrance effect, and/or (3) decreasing the acidity of C_R-H by an electron-feeding effect. Less vinyl ether formation means greater chances of model fragmentation.

^Acomparison of the **additive propoted** degradations of the two syringyl type models shows that the nonmethylated model **1D** fragments to greater extent than the Cg-methyl model **1E** (see Tables **3** and 4). The most probable reason for this is that there is a higher concentration of quinonemethide with which to react with AHQ^{-2} ions in the non-C_B-methyl case; the quinonemethide will be less crowded here than in the C_g -methyl case.

Another explanation for the differences in AHQ reactivities of models **1D** and **1E** is that the QM from nonmethylated **1D** is less crowded and, therefore, better able to react by an adduct type mechanism. If this were the case, one would expect large differences in the reactivities of the methylated and nonmethylated AHQ additives; such differences were not apparent.

CONCLUSIONS

The fact that the efficiencies of fragmentation of lignin models are **so** similar for AHQ, 2,3-dimethyl-AHQ, and 1,4-dimethyl-AHQ argues against an adduct mechanism in which adduct formation is the slow step in the mechanism. The lack of steric inhibition to reaction for the different AHQ analogs is compatible with an SET mechanism.

In actual fact, however, the observed data leave the question of mechanism unanswered because quinonemethide formation could be the slow step for all the reactions studied. **A** dominance of reac-

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tion rates due to QM formation has been observed in a related study.³ If quinonemethide generation was substantially more energy consuming than the reactions which follow (Fig. *2,* curve A), the rates of fragmentation of a given lignin model would be the same for different AHQ substrates. The sterically different AHQ additives may react at the same (SET mechanism) or different (adduct mechanism) rates with a QM, but this chemistry would be masked by the slow rate of QH generation.

Changing the bulkiness of groups at C_{β} of the models not only puts steric constraints on the formation of adducts but also affects the extent to which QMs are generated and the relative rates of competing reactions. Attempting to sort out the relative impact that structural changes might have on pulping reactions is a diEficult task. It is apparent, however, that placing methyl groups (and presumably other groups) at C_g favors NaOH promoted model fragmentation reactions.

Finally, it should be pointed out that although AQ and the methylated **AQs** in alkaline glucose solutions cleave models with similar efficiencies, these additives display quite different reactivities in wood pulping experiments where solubility (or xylophilicity) differences appear to play a greater role.8 Also, the models studied by us lack a α -hydroxymethyl moiety, which is a common group in lignin. Such groups undergo retro-aldol reactions¹⁸ which are in competition with additive reactions.

EXPERIMENTAL

The equipment, **l9** guaiacol analysis by GC-MS **SINS** with guaiacol-3,5-d₂ IS,¹¹ guaiacol analysis by methylation/GC with p-isopropylphenol IS,³ and model degradation procedures³ have been previously described. Analogous procedures3 ***I1** for the preparation 4-methylsyringol-3,5-d₂ IS and for the analysis of 4-methylsyringol were employed. The syntheses of compounds **1A-C** have already been reported.⁹ Melting points are corrected.

4-Acetoq-3mthoxya-(4'-methyl-2',6'-dimethoxyphenoxy) acetophenone (6). The conditions for the coupling reaction were patterned after a procedure described by Miksche for a similar reaction.20 methylphenol) **(15)** was prepared (70% yield) by **an** amalgamated zinc reduction21 of syringaldehyde; the physical properties of **15** were: bp 92-109°C/0.5 mn; **IR** (mull) **cm'l** 3475 **(OH)** and 1610 (aryl); *NMR* (DMSO-d₆) 6 2.21 (s, 3, ArCH₃), 3.72 (s, 6, OCH₃), 6.41 (s, 2, A sample of 4-methylsyringol (2,6-dimethoxy-4aryl), and 7.97 **(s, 1,** OH).

A mixture of 7.0 g (24.4 mmol) of 4-acetoxy-3-methoxy-a-bromoacetophenone *(5),Z2* 5.1 g (30 mol) of 4-methylsyringol **(15).** 2.7 g KI, and 5.5 g K₂CO₃ in 70 mL of freshly distilled (over KMnO₄) acetone was refluxed for 165 min. The volume of the mixture was decreased to 25 mL by distillation, diluted with 50 mL H₂0, and extracted with diethyl ether. **The** combined ether extracts were washed with 0.5M NaOH, water, and brine, dried (Na2SO4) and evaporated to give 10.5 g of a gold oil. The gold oil was redissolved in ethanol, whereupon standing, a heavy **oil** (9.5 g) settled out and hardened upon refrigeration. Proton **NMR** indicated that the hard oil was compound $6:$ ¹H-NMR (CDC13) δ 2.29 (s, 6, ArCH₃ and acetate CH₃), 3.76 (s, 6, ArOCH₃), 3.86 (s, 3, ArOCH₃), 5.10 (s, 2, ArCOCh), 6.37 *(8,* 2, syringyl aryl), 7.09 (d, **J** = **8 Hz, 1.** C_5-H , and $7.5-7.7$ (m, 2, C_2 and C_6 protons).

4-Eydroxy31ne **tho--(4** -me **thy l-2** ' **,6** -dim **thoxyphenoxy) acctophenonc (7).** A mixture of 9.0 g of *6* dissolved in 100 **mL** methanol and 30 mL of 1M sodium methoxide in methanol was gently refluxed for 3 hr, cooled, diluted with 300 mL H20. acidified to PH **2** with concentrated HCI, and extracted with diethyl ether. The ether extracts were washed with water, diluted with ethanol and evaporated to give 6.3 g of solid: m.p. 117.0-8.5"C (ethanol-water); IR (mull) cm-l 3410 **(OH),** 1670 **(C-01,** and 1595 (aryl); 'H-NMR (d₆-DMSO) δ 2.26 **(s, 3, Ar-CH₃)**, 3.73 **(s, 6, Ar'OCH₃)**, 3.84 **(s, 3**, ArOCH₃), 5.00 (s, 2, ArCOCH₂), 6.50 (s, 2, aryl'), 6.88 (d, J = 8 **Hz,** 1, Cg-H), 7.53 **(3, 1,** C2-H), 7.58 (d, 1, Cg-H), and 10.04 **(9,** 1, ArOH); ¹³C-NMR (d₆-DMSO) δ 21.3 (q, ArCH₃), 55.5 and 55.7 (q, ArOCH₃, Ar'OCH₃), 74.4 (t, ArCOCH₂), 106.1, 111.3, 114.9, and 123.0 (d, aryl), 126.5, 133.3, 133.6, 147.4, 151.9. and 152.3 **(s,**

aryl), and 192.7 (s, Ar_C=0), MS; $\underline{m}/\underline{e}$ (%) 332 (M⁺, 54), 167 (88), 151 (loo), and 137 (38).

4-Hydroxy-3-methoxy-a-(4'-methyl-2',6'-dimethoxyphenoxy)-amethylacetophenone (8). A 47% yield after a chromatography of 8 was obtained from **7** using our standard alkylation procedure. The physical properties of **8** were: m.p. 116-118'C; IR (mull) cm" 3425 (OH), 1670 (carbonyl) and 1590 (aryl); lH-NMR (CDC13) *6* **1.55** (d, **J** 7 H,, 3, a-C&>, 2-30. **(9, 3,** Ar-CKK), 3.72 **(s,** 6. Art*%), 3.94 (s, 3, Ar-OCH₃), 5.26 (q, J = 7 H_z, 1, α -H), 6.03 (s, 1, Ar-OH), 6.36 (s, 2, C_{3⁺,5¹⁻H)}, 6.93 (d, J = 8 Hz, 1, C₅-H), and CH₃), 55.7 (q, Ar¹-OCH₃), 55.9 (q, Ar-OCH₃), 80.5 (d, C_a), 105.7 146.0, 149.8, and 152.5 (s, aryl), and 192.9 (s, ArC=0); MS, m/e (2) 346 $(M⁺, 53)$, 195 (47), 168 (37), 167 (93), 151 (100), 109 (34), 107 (33), and 91 (33). 7.80 $(m, 2, C_{2.6} - H)^{-13}$ C-NMR (CDC1₃) δ 18.3 $(\alpha - CH_3)$, 21.8 $(Ar' -$ **(d,** C31,5t), 111.1, 113.4, and 124.3 **(d.** C2,5,6), 127.8, 133.4,

l-(4'-Hydroxy-3'-methoxyphenyl)-2-(4"-methyl-2",6"-dimethoxyphenoxy)ethanol (1D). A 69% yield of **1D** was obtained from a N aBH₄ reduction of **7** using our standard procedure.³ The physical properties of 1D were: m.p. 99-101°C (ethyl ether); IR (mull) an-' 3300-3475 (OH) and 1590 (aryl); 'H-NMR (cDc13) *6* 1-61 (broad **3,** removed with D₂0 wash, 1, ROH), 2.34 (s, 3, Ar'-CH₃), 3.64 (d of d, $J = 9$ and 10 Hz, 1, -CH-CH_AH_B-OAr"), 3.86 (s, 6, Ar"-OCH₃), 3.88 (s, 3, Ar'-OCH₃), 4.34 (d of d, J = 3 and 10 Hz, 1, -CH-CH_AH_R-0Ar"), 4.87 (d of d, J = 3 and 9 Hz, 1, -CH-CH_AH_B-OAr"), 5.58 (s, exchangable, 1, ArO<u>H</u>), 6.42 (s, 2, Ar"-<u>H</u>), and 6.8-7.0 (m, 3, Ar[']-H); ¹³C-NMR (CDC13) δ 21.8 (q, Ar["]-CH₃), 55.7 (q, Ar'-OCH₃), 55.8 (9, Ar"-O&H3), 72.0 (d, Cl) 79.9 **(t,** C2), 105.5 (d, C3-,5-), 108.5, 113.8, and 119.0 (d, C_{2',5',6'}), 131.0, 133.7, 133.9, 144.8, 146.2, and 152.3 (s, aryl-C); MS, m/e (%) 334 (M⁺, 4), 182 (4), 168 (100). 167 (6), 166 **(71,** 153 (20), 137 (41, 107 **(51,** and 93 (6).

1-(4'-Hydroxy-3'-methoxyphenyl)-2-(4"-methyl-2",6"-dimethoxyphenoxy)-l-propanol **(1K).** A quantitative yield of **1K** was obtained from 8 using our standard NaBH₄ reduction procedure.³ The physical properties of **lE,** which was a mixture of erthyro and threo isomers

and was an **oil** that solidified after several months, were the following: m.p. 80-100°C; IR (mull) an" 3100-3600 (OH) and 1600 $(\text{ary1}); \frac{1}{H}-NMR$ (CDC13) δ 1.17 and 1.22 (d, J = 6 Hz, 3, C₂-CH₃), 2.34 **(s,** 3, Ar"-C%), 3.86 **(s,** 6, Ar"-OCa), 3.87 **(s,** 3, Ar'-OCH₃), 3.4-5.0 (m, 3, -CH-CH-OH), 5.64 and 5.69 (s, 1, Ar'-OH), 6.43 (s, 2, C_{3", 5}"-H) and 6.6-7.0 (m, 3, Ar'-H); ¹³C-NMR $(CDC1₃)$ 6 13.3 and 17.5 $(q, C₃)$, 21.6 and 21.7 $(q, Ar^{\dagger}-CH_{3})$, 56.0, 56.1, and 56.2 (ArOCH₃), 73.4 and 78.8 (d, C₁), 82.6 and 86.4 (d, C₂), 106.7 (d, C_{3".5"}), 110.0 and 111.1 (d, C₂1), 114.8 and 114.9 (d, C₅¹), 119.0 and 120.6 (d, C₆¹), 132.7, 133.3, 133.5, 133.7, 134.0, 135.4, 145.8, 146.3, 147.5, 153.1, and 153.8 **(s,** nonprotonated aryl carbons); MS, m/e (X) 348 (M⁺, 2), 318 (2), 195 (6), 168 (100), 167 (5), 153 (11), 151 (4), 107 (4), and 65 (3).

quinonemethlde **2C.** Quinonemethide **2C** was prepared according to the method of Ralph and Young,¹² starting with model IC.' A spectrum of **2C in** cDCl3 (yellow solution) showed a **small** amount of residual **1C** and signals indicating a mixture of *syn* **(S)** and anti (A) isomers¹² in an approximate ratio of 2:1; signals (6 values) were at 1.43, 1.63, and 1.65 (s, CH3), 3.70, 3.78, 3.83, and 3.88 (s, OCH₃), 5.61 and 5.64 (s, C_aH), 6.36 and 6.45 (s, syringyl aryl protons), 6.20 (d, **J** 2Hz, C~AH), **6.5** (weak,?), $6.7-7.1$ (m, aryl), 7.44 (d, $J = 2H_z$, $C_{2S}H$), and 8.2 (dd, $J =$ $2,10$ H_z , $C_{6A}H$).

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